

N67 TM1X

142 kW (1800 rpm)

Engine N67 TM1X

1/ GENERAL

1800 rpm

Engine model	N67 TM1X	
Basic engine	F4GE9685A*J600 - 504171356XY	
Number cylinders	6	
Firing order (N°1 nearest to fan)	1-5-3-6-2-4	
Cylinder arrangement	in line	
Valves per cylinder	2	
Type	diesel 4 stroke	
Injection system	direct	
Induction System	Turbocharged aftercooled air/air	
Bore	mm(in)	104(4,1)
Stroke	mm(in)	132(5,2)
Total displacement	lit(in ³)	6,7(408,9)
Mean piston speed	m/s(ft/s)	7,92(25,9)
Compression ratio	17,5 : 1	
Flywheel rotation	anti clockwise viewed on flywheel	
Housing flywheel	SAE 3	
Flywheel	11"1/2	
Moment of inertia		
without flywheel	Kgm ² (lbft ²)	0,31(7,33)
flywheel only	Kgm ² (lbft ²)	0,71(16,78)
BMEP		
Prime Power	bar(psi)	13,4(194,4)
Stand-by Power	bar(psi)	14,7(213,2)
Dry weight (including cooling package)	kg(lb)	640(1411)
Energy to coolant	kcal/kWh	463
Energy to charge cooler	kcal/kWh	118
Energy to radiation	kcal/kWh	51
Dimensions L x W x H	mm	1697 x 789 x 1318(66,88x31,06x51,9)

2/ PERFORMANCES

1800 rpm

Continuous Power	(gross)	kWm(hp)	107,6(144,3)
Prime Power	(gross)	kWm(hp)	135(181)
Stand-By Power	(gross)	kWm(hp)	148(198,5)
Fan consumption		kWm(hp)	7,5(10,05)
Continuous Power	(net)	kWm(hp)	102(136,8)
Prime Power	(net)	kWm(hp)	128(171,6)
Stand-By Power	(net)	kWm(hp)	140,5(188,4)
Performance conditions			
temperature	°C(°F)	≤ 40(104)	
altitude s.l.m	m(ft)	≤ 1000(3281)	
Derating			
temperature > T 40°C	%/5°C	2	
altitude >1000 <3000 m	%/500m	3	
altitude >3000 m	%/500m	6	

3/ COOLING PACKAGE			1800 rpm
Type			liquid
Recommended coolant			water + 50%paraflu 11
Coolant capacity			
motor only	liter(US gal)		10,5(2,77)
radiator and hose	liter(US gal)		15(3,96)
Coolant pump flow	l/min(US gal/min)		169(44,64)
Pression cap setting	kPa (bar)		100 (1,0)
Shutdown switch setting	°C (°F)		103(217,4)
maximal additional restriction	Pa(psi)		196(0,03)
Air To Boil	Prime Power	°C (°F)	51(123,8)
Fan			
diameter	mm(in)		600(23,62)
number of pale			12
drive ratio			1,41 : 1
speed	rpm		2538
air flow	m ³ /s		3,8
power consumption	kWm(hp)		7,5(10,05)

4/ LUBRICATION SYSTEM			1800 rpm
Oil sump capacity			
max	liter(US gal)		12(3,2)
min	liter(US gal)		8(2,1)
Oil system capacity including filters	liter(US gal)		17,2(4,5)
Oil pressure at rated speed	kPa(psi)		300-500(43,5-72,6)
Oil temperature			
normal	°C (°F)		---
max	°C (°F)		120(248)
Engine angularity			
longitudinal	degrees		35°
trasverse	degrees		35°
Servicing intervall	hours		600
Oil specification			ACEA E3/E5
Oil consumption	%fuel		< 0,1

5/ INTAKE SYSTEM			1800 rpm
Air consumption at 100% of load	m ³ /h (Kg/h)		661 (810)
Air intake restriction clean filter	kPa (mbar)		2 (20)
Air intake restriction dirty filter	kPa (mbar)		5 (50)
Air filter type			dry

6/ EXHAUST SYTEM			1800 rpm
Gas flow at stand by power	kg/h		840
Max temperature at PRP (25°C)	°C		480
Max allowable back pressure	kPa (mbar)		5 (50)
Energy to exhaust	kcal/kWh		712

7/ FUEL SYSTEM

1800 rpm

Fuel consumption at			
Stand-By	gr/kWh (l/h) [kg/h]		212,2 (38) [32]
full load	gr/kWh (l/h) [kg/h]		207,4 (33,3) [28]
80%	gr/kWh (l/h) [kg/h]		216,1 (29,2) [24,5]
50%	gr/kWh (l/h) [kg/h]		225,3 (20,1) [16,9]
Fuel specifications			EN 590
Fuel pump max suction head	m		-
Injection pump	type STANADYNE		DB4429-5988

8/ ELECTRIC SYSTEM

1800 rpm

Voltage (negative to ground)	V		12
Starter motor			
make			Bosch
power	kW		3
pull current	Amp		60
hold current	Amp		12
break away current	Amp		1580
cranking current	Amp		0
Number of teeth on Starter motor			10
Number of teeth on flywheel			125
Starting batteries			
recommended capacity	Ah	1x	100
discharge current	Amp		650
(EN 50342)			
Stop solenoid energized to run	Amp		0
Alternator			
voltage	V		28
charge	Amp		90

9/ COLD STARTING

1800 rpm

Without air preheating	°C (°F)		-10(14)
With air preheating	°C (°F)		-25(-13)

10/ EMISSION GASEOUS AND PARTICLES

1800 rpm

No _x	Oxides of nitrogen	gr/kWh	-
HC	Hydrocarbons	gr/kWh	-
NMHC + NO _x		gr/kWh	3,8
CO	Carbon monoxide	gr/kWh	0,9
PT	Particulate	gr/kWh	0,16